

Date: Tuesday, 11/29/2005 11:39:02 AM
 User: Linda Lacelle

Process Sheet

| | | |
|---|--------------------------------------|---------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : ARM | |
| Job Number : 24983 | | |
| Estimate Number : 10706 | | |
| P.O. Number : N/A | Part Number : D2012103 | |
| This Issue : 11/29/2005 S.O. No. : N/A | Drawing Number : D2012.REV B2 | |
| Prsht Rev. : NC | Project Number : N/A | |
| First Issue : N/A Type : SMALL / MED FAB | Drawing Revision : B2 | |
| Previous Run : N/A | Material : N/A | |
| Written By : SEE COMMENT BELOW | Due Date : 12/15/2005 | Qty: 109 Um: Each |
| Checked & Approved By : SEE COMMENT BELOW | | |
| Comment : Est Rev: 02.04.03 Added Inspect level 3 NG | | |

Additional Product

Job Number:

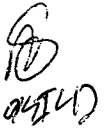





| Seq. #: | Machine Or Operation: | Description : |
|---|-----------------------|-------------------------------|
| 1.0 | M304TR0500W035 | 304 RD Tube .500 x .035W |
| | | |
| Comment: Qty.: 3.5700 f(s)/Unit Total : 35.7000 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: M19196 FF 05-12-05 | | |
| 2.0 | BRAKE NC | NC BRAKE |
| | | |
| Comment: NC BRAKE 1-Punch to length as per Dwg D2012-103 & template D2012-103T1 4.00" FF 05-12-05 | | |
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr PTO 2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103 TF 05-12-06 | | |
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
| | | |
| Comment: INSPECT WORK TO CURRENT STEP J 05-12-07 | | |
| 5.0 | POWDER COATING | POWDER COATING |
| | | |
| Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 FC 06 01 23 | | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 12 Date: 06/01/25
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|----------------------------------|---|------------------------------------|----------------|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 05-12-06 | 3 | 27° Bend out of tolerance |  | Destroy arm (2012103) One Scrap | FF 05-12-06 |  |  |  |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 24983

Part Number: D2012103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

in

06 01 23

QTY 9

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 200

06 01 24

(9)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545 06 01 25 (9)

(9)

06 01 25 (7)

Job Completion



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

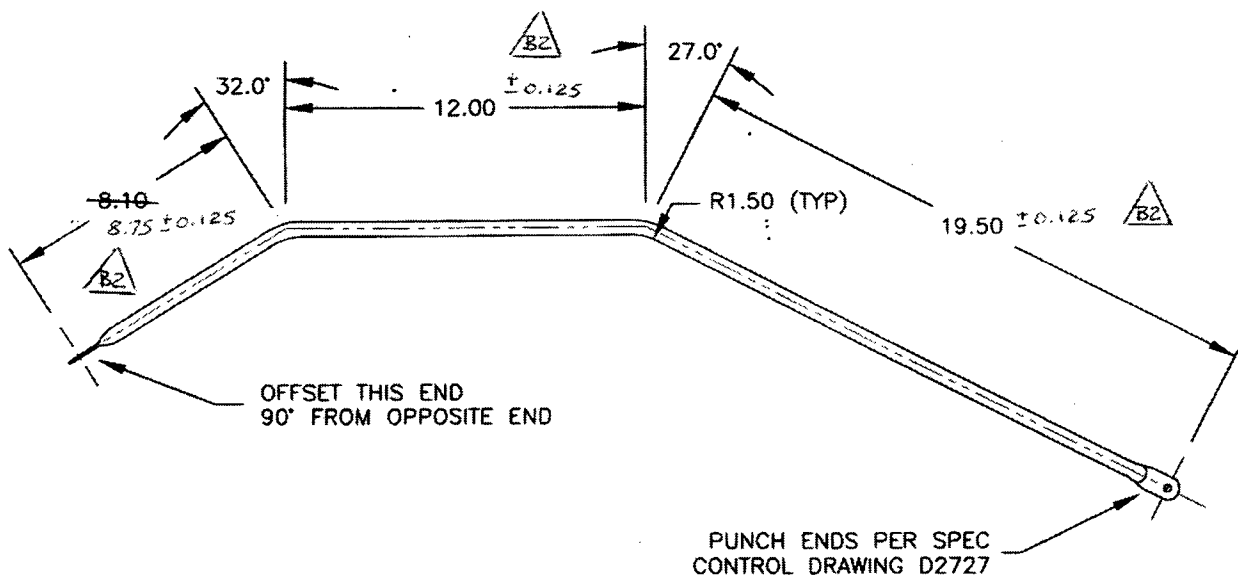
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

QA COPY ISSUED

RELEASED
98/05/05 KE

| | | | |
|----------------------|------------------------------|---|------------------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA | |
| CHECKED <i>KE</i> | APPROVED <i>KE</i> | DRAWING NO. D2012-103 | REV. B SHEET 1 OF 1 |
| DATE 98.04.28 | | TITLE ARM | SCALE 1:6 |
| A | 92.06.08 | NEW ISSUE | |
| B | 98.04.28 | CHANGE ANGLES (TSR A362) | |
| B1 | 92.06.08 02.03.25 | ADD FINISH | |
| B2 | 92.06.08 05.04.27 | ADD TOLERANCE, 0.15 MM 8.10 | |



1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\varnothing 0.500 \times 0.035$ WALL
3. FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DAPT 68104

3. FINISH: POWDER COAT BLACK SANDTEX (4.35.7) PER DART QSI 405 43